



Pro-forma & Normalisation Equations



MINISTRY OF POWER
GOVERNMENT OF INDIA





Pro-forma & Normalisation Equations



MINISTRY OF POWER
GOVERNMENT OF INDIA





© Bureau of Energy Efficiency, Government of India, March 2015

All rights reserved. No part of this document may be reproduced in any form or by any means without prior permission of Bureau of Energy Efficiency, Government of India.

Published by

Bureau of Energy Efficiency
Ministry of Power,
Government of India
4th Floor, Sewa Bhawan
R K Puram
New Delhi -110 066

Developed specifically for Designated Consumers notified under Perform Achieve and Trade (PAT) Program for National Mission for Energy Efficiency (NMEEE)

Disclaimer

This document has been developed after an extensive and in consultation with a number of experts and stakeholders of the scheme. BEE disclaim any liability for any kind of loss whatsoever, whether special, indirect, consequential, or compensatory, directly or indirectly resulting from the publication, or reliance on this document.

Conceptualized by Media NMEEE

Processed and Printed in India by Viba Press Pvt. Ltd.,
C-66/3, Okhla Industrial Area, Phase-II, New Delhi-110020
Tel. : 011-41611300 / 3011 Email : vibappl@hotmail.com



Contents

Executive Summary	1
Abstract	2
Supporting Pro-forma for Form I and Normalisation Process	3
The Book	3
A. Form 1	4
Sector Spezcfic Pro-forma for Form I	6
Supporting Pro-forma Sa ₁ : Aluminium Sector (Refinery & Smelter)	7
Supporting Pro-forma Sa ₂ : Aluminium Sector (Aluminium Cold Sheet)	79
Supporting Pro-forma Sb: Cement	111
Supporting Pro-forma Sc: Chlor Alkali	149
Supporting Pro-forma Sd: Fertilizer	197
Supporting Pro-forma Se ₁ : Steel (Integrated Steel Plant)	213
Supporting Pro-forma Se ₂ : Steel (Sponge Iron)	379
Supporting Pro-forma Sf: Pulp and Paper	437
Supporting Pro-forma Sg ₁ : Textile (Composite)	527
Supporting Pro-forma Sg ₂ : Textile (Fiber)	584
Supporting Pro-forma Sg ₃ : Textile (Spinning)	633
Supporting Pro-forma Sg ₄ : Textile (Processing)	683
Supporting Pro-forma Sh: Thermal Power Plant	731
B. Normalisation Equations	755
Sa ₁ Aluminium: Refinery and Smelter	756
1. Fuel Quality in CPP and Co-gen	756
2. Low PLF Compensation in CPP	758
3. Smelter Capacity Utilisation	759
4. Bauxite Quality	760
5. Carbon Anode production	762
6. Product Mix	763
7. Power Mix	773



8. Normalisation Others	774
9. Gate to Gate Specific Energy Consumption	779
10. Normalised Gate to Gate Specific Energy Consumption	781
Sa ₂ Aluminium: Aluminium Cold Sheet	783
1. Product Mix (Equivalent Product)	783
2. Import Product Normalisation	788
3. Normalisation Others	790
4. Gate to Gate Specific Energy Consumption	793
Sb Cement Sector	795
1. Capacity Utilisation:	795
2. Product Mix and Intermediary Product	797
3. Power Mix	799
4. Coal Quality for CPP	800
5. Petcoke Utilisation in Kiln	801
6. Low PLF compensation in CPP	802
7. Normalisation Others	803
8. Gate to Gate Specific Energy Consumption	807
Sc Chlor-Alkali	809
1. Power Mix	809
2. Coal Quality for CPP and Cogen	811
3. Hydrogen Mix	813
4. Low PLF compensation in CPP	814
5. Normalisation Others	815
6. Gate to Gate Specific Energy Consumption	818
Sd Fertilizer	820
1. Low capacity utilization	820
2. Cold startup of the plant after forced shut down	821
3. Use of Naphtha	823
4. Catalyst reduction	823
5. Deterioration in quality of coal	824



6. Additional provisions	825
7. GtG Specific Energy Consumption	825
Se ₁ : Iron & Steel (Integrated Steel Plant)	826
1. Raw Material Quality	826
2. Coke Mix	831
3. Power Mix	832
4. Process Route Change	834
5. Product Mix	835
6. Start/Stop due to external Factor	841
7. Normalisation Others	844
8. Gate to Gate Specific Energy Consumption	857
Se ₂ : Iron & Steel (Sponge Iron)	859
1. Start/Stop	859
2. Product Equivalent	861
3. Intermediary Product	873
3. Power Mix	878
5. Fuel Quality in CPP and Cogen.	879
6. Scrap Use	881
7. Normalization Others	881
8. Gate to Gate Specific Energy Consumption	885
Sf Pulp & Paper	896
1. Equivalent Product	896
2. Intermediary Product	905
3. Fuel Quality of Coal in CPP & Co-Gen	908
4. Power Mix	910
5. Normalisation Others	912
6. Gate to Gate Specific Energy Consumption	916



Sg Textile	918
1. Import & Export of Intermediary Products (Applicable in Composite, Fiber & Spinning Sub-Group)	919
2. Value added product (Applicable in Spinning, Processing & Composite Sub-Group)	924
3. Normalization for Product Mix (Applicable for All sub-Groups)	925
4. Power Mix Normalization (Applicable in all Sub-Groups)	930
5. Normalization of Yarn Products and Open End Products	931
6. Specific Energy Consumption of Spinning Sub Group	932
7. Finished Fabric of Composite sub group	932
8. Specific Energy Consumption calculation of Composite Sub Group	933
9. Normalization in Weaving Production	933
10. Normalization in Knitting Process	933
11. Normalization Factor for Plant Load Factor of Captive Power Plant	933
12. Normalization on Fuel Quality of Coal in CPP & Co-Gen	934
13. Normalization for Start & Stop	936
14. Other Normalizations Factors:	937
Sh Thermal Power Plant	941
Thermal Power Plant Normalised Net Operating Heat Rate	942
1. Formula for Target Setting	942
1.1 Formula for target setting for Coal based Thermal Power Plant	942
1.1.1 Design Net Heat Rate	942
1.1.2 Operating Net Heat Rate	942
1.1.3 Heat Rate Reduction Target	943
1.1.4 Coal based thermal Power Plant Station Target Net Operating Heat Rate without Normalization	943
1.2 Formula for target setting Gas based Thermal Power Plant	944
1.2.1 Design Parameters	944
1.2.2 Operating parameters	944



1.2.3	Heat Rate Reduction Target	945
1.2.4	Target Station Net Operating Heat Rate without Normalization for AY	945
2.	Formulae for Normalization	945
2.1	Common Calculations for Normalization	945
2.2	Normalizations for Coal Based Thermal Power Plant	949
2.2.1	Coal Quality Normalization	949
2.2.2	PLF Normalization for Coal / Gas/ Diesel based Thermal Power	952
2.2.3	APC Normalization for Coal / Gas/ Diesel based Thermal Power	955
2.2.4	Other Normalization	961
2.2.5	Station Net Operating Heat Rate with Normalizations	963
2.3	Normalizations for Gas Based Thermal Power Plant	963
2.3.1	Gas Fuel Mix Normalization	963
2.3.2	Gas OC cycle Normalization	964
2.3.3	Gas Quality Normalization	965
2.3.4	PLF Normalization for Coal / Gas / Diesel based Thermal Power	966
2.3.5	APC Normalization for Coal / Gas / Diesel based Thermal Power Station	966
2.3.6	Other Normalization	966
2.3.7	Station Net Operating Heat Rate with Normalizations	966
3.	Summary	966
3.1	Coal Based Thermal Power Plant	966
3.2	Gas based Thermal Power Plant	967
3.3	Diesel Based Thermal Power Plant	967



Executive Summary

The document “PAT Pro-forma and Normalization Equations” is a compilation of Sector specific Pro-forma and normalization equations applicable to 8 notified sectors.

Pro-forma

These Pro-forma facilitates capturing of data and information related to energy consumption and production and external factors considered for normalizing the target reduction of Specific Energy Consumption of a particular Designated Consumer.

These Pro-forma are developed with an objective of assimilating additional information or data which was not being captured in earlier notified generic FORM-1 which was common to all above sectors.

In order to address the sector/sub-sector characteristics, development of a comprehensive reporting format was essential to develop sector/subsector specific Pro-forma based on parameters such as process, product, input material etc.

To cover the complete details of sector/subsector specific parameters, 13 nos. of Pro-forma have been designed for 8 sectors. This would facilitate 478 Designated Consumers to assess their specific energy consumption which are notified under Perform Achieve and Trade (PAT) scheme of National Mission of Enhanced Energy Efficiency (NMEEE).

Normalisation Equations

“Normalization” is a process of rationalization of the energy and production data of a plant of Designated Consumers to take into account the impact of quantifiable external variables such as natural disaster or rioting or social unrest, or major change in the Government policy including environmental standards or impact of market such as shortage of raw material including its quality or sales, or any other factor beyond the control of the Designated consumers on the value of energy and production so as to ensure that the Designated Consumers is not placed in a position of advantage or disadvantage when compared to baseline scenario

To account for the impact of external factors beyond the control of Designated consumers , normalization factors and their equations are developed and integrated with the Pro-forma.

These normalization equations help in assessment of normalized energy performance of a Designated consumers.

These Pro-forma and normalization equations have been developed in consultations with sectoral technical committees, industrial associations, Designated Consumers, research and development organizations/institutions and other key stakeholders.



Abstract

The Perform, Achieve and Trade (PAT) scheme is a market based mechanism under the National Mission for Enhanced Energy Efficiency (NMEEE) to make energy efficiency more cost effective through certification of energy savings that could be traded. PAT is designed particularly for energy-intensive large industries and facilities in 8 energy intensive industrial sectors, including thermal power stations. PAT is a mechanism that flows from the Energy Conservation Act, 2001 (amended in 2010).

Eight energy intensive sectors – thermal power plants, iron and steel, cement, fertilisers, aluminium, textiles, pulp and paper and chlor-alkali – have been included during the first cycle of PAT, i.e. from 2012-13 to 2014-15. There are 478 designated consumers (DC) in the 8 sectors and they account for about 165 million Tonne oil equivalent (mtoe) of energy consumption annually. This implies a saving of 3.4 mtoe from 7 of the 8 energy intensive industries (DCs) and 3.2 mtoe from the thermal power sector alone.

The savings in the first 3 years of the scheme are estimated at 6.686 million Tonne of oil equivalent of energy, without compromising on the industrial output. This will significantly enhance global competitiveness of industry while simultaneously reducing India's overall greenhouse gas (GHG) emissions.

Further, the scheme incentivises units to achieve energy efficiency higher than their specific energy consumption (SEC) targets. The scheme rewards industries that achieve better performance with Energy Saving Certificates (ESCs) and allows them to trade the certificates with other designated consumers who have overshoot their SEC target. Since failing to achieve the target would attract penalty for non-compliance, these units would like to buy these certificates to comply with their reduction targets. The ESCs so issued will be tradable

on special trading platforms to be created in the two power exchanges. The scheme also allows units which have earned ESCs to bank them for the next cycle of PAT. The number of ESCs would depend upon the quantum of energy saved in the particular year.

Indian industry needs to undertake modernisation of old plants and install energy efficient technologies, which will help lower the energy intensity. Technological revamp and retrofit projects need to be undertaken in a number of industries. Many industrial units have already taken conscious and concerted measures to lower their specific energy consumption in order to be competitive while maintaining profitability given the rising fuel and feedstock prices.

Industries, including power plants, have great responsibility to perform and achieve the targets through implementation of best available technologies with better operation and maintenance. At the same time capacity utilisation, product mix, power mix, intermediary products, plant load factor, fuel availability and its quality, scheduling or backing down, new project activities, legal factors, among other aspects, are also being looked at for normalisation and a level playing field. The exercise ensures uniformity in the baseline as well as the assessment year, so that a designated consumer is not accorded undue advantage or disadvantage in the assessment of its performance in the target year 2014-15 as compared to the baseline year.

Direct comparison of an SEC value in the assessment year with its corresponding SEC in the baseline year allows for a simple measurement of improvement in energy performance. This direct, or un-normalised, method reflects the results from all activities that occurred during the assessment period and includes the contributions from all relevant variables present.



At times however, the plant may have the need to determine the performance change resulting from specific selected activities and conditions as distinct from the effect of certain variables and thus calls for normalisation. In real terms this will equate the variables of the baseline year in the assessment year.

Supporting Pro-forma for Form I and Normalisation Process

The Bureau of Energy Efficiency (BEE) has taken up the issue of normalisation and constituted a technical committee to formulate factors that affect a plant's energy performance in the assessment year. To facilitate normalisation, a data entry format needs to be developed to capture the parameters used for calculating the factors for different variables and change with respect to the baseline year in assessment year. The massive exercise was carried out for all the 8 sectors under PAT with an inclusive and rational approach besides developing 13 sector and sub-sector specific data entry supporting Pro-forma for Form I in 8 PAT sectors. The relevant Pro-forma comprises all the energy and production parameters required for the valuation of different factors.

The approach was made very simple and comprehensible utilising the mathematical tools with statistical analysis for the actual energy performance of the plant while keeping the design and operating parameters in the calculation of normalisation factors. A logical methodology was followed to arrive at the situation on the ground level keeping various plant operating conditions in consideration. PAT requires a conducive operational and implementation framework. This makes necessary the involvement of various industrial bodies to facilitate interactions between the industry and the government, the participating designated consumer units to provide an insight into their processes and access to their vital annual energy performance database. The

framework also requires stout contribution and assistance from various sector specific technical and sub-technical committees on formulation of appropriate normalisation factors within these 8 sectors.

The Book

The substantial workouts carried out to formulate normalisation factors is a unique example in the world. In no other country has the normalisation methodology been adopted in such a broad range, with micro level data input, for comparing the baseline with the reporting year to assess the tangible outcome of energy saving from the measures adopted in the 3 years of the cycle.

BEE has been instrumental in setting the pace of the PAT scheme by incorporating all the necessary measures in bringing the variables on one platform. To make these outcomes more visible and available to all, consolidation of all the Pro-forma and normalisation equation is required; this will support a smooth monitoring and verification process. BEE has been disseminating the information among DC energy managers, certified energy auditors, and empanelled accredited energy auditors in a consultative and transparent manner from a single platform.

By introducing the sector specific pro-forma and Normalisation factors, the pace of the scheme is all set to accelerate further for its timely implementation.

The empanelled accredited energy audit agencies will have a much bigger task to follow, when the practical aspects of these factors are looked into. Monitoring and verification, due after March 2015, will require technical expertise and exposure to field processes. A pool of experts and accredited energy auditors will be conducting actual data verification and comparing data of the assessment year with that of the baseline year.



A. Form 1

(1) Every designated consumer shall furnish in electronic form as well as in hard copy to the state designated agency, a report on the status of energy consumption for the financial year ending on the 31st March of every calendar year on or before 30th June of the said calendar year, in Form 1

(2) The details of data furnished in Form 1 shall be drawn from the sector-specific pro-forma applicable to a designated consumer, and duly filled in relevant sector specific pro-forma shall be annexed to Form 1."

"Sector specific pro-forma" means the supporting pro-forma for the sector specified in section F of Form I applicable to a designated consumer.

Form-1				
Details of information regarding total energy consumed and specific energy consumption per unit of production (See Rule 3)				
A.	General Details	Description		
1	Name of the Unit			
2	i) Year of Establishment ii) Registration No (As provided by BEE)			
3	Sector and Sub-Sector in which the Designated Consumer falls	Sector	Sub-Sector	
4. (i)	Complete address of DCs unit location (including Chief Executive's name & designation) with mobile, telephone, fax nos. & e-mail.			
(ii)	Registered Office address with telephone, fax nos. & e-mail			
(iii)	Energy Manager's name, designation, EM/EA Registration No., address, mobile, telephone, fax nos. & e-mail			
B. Production details				
5	Manufacturing Industries specified as Designated Consumers			
Sr. No.	Products	Unit	Previous Year (20__ - 20__)	Current Year (20__ - 20__)
		(1)	(2)	(3)
(i)	Product 1	Tonne		
(ii)	Product 2	Tonne		
(iii)	Product 3	Tonne		
(iv)	Product (Please add extra rows in case of additional products)	Tonne		
(v)	Total Equivalent Product	Tonne		



C Energy Consumption Details of Manufacturing Industries specified as Designated Consumers				
		(1)	(2)	(3)
6. (i)	Total Electricity Purchased from Grid/Other Source	Million kWh		
(ii)	Total Electricity Generated	Million kWh		
(iii)	Total Electricity Exported	Million kWh		
(iv)	Total Electrical Energy Consumption	Million kWh		
(v)	Total Solid Fuel Consumption	Million kcal		
(vi)	Total Liquid Fuel Consumption	Million kcal		
(vii)	Total Gaseous Fuel Consumption	Million kcal		
(viii)	Total Thermal Energy Consumption	Million kcal		
(ix)	Total Energy Consumption (Thermal + Electrical)	TOE		
(x)	Total Normalized Energy Consumption (Thermal + Electrical)	TOE		
D Specific Energy Consumption Details				
7. (i)	Specific Energy Consumption (Without Normalization)	TOE/Tonne		
(ii)	Specific Energy Consumption (Normalized)	TOE/Tonne		
E Power Plants specified as Designated Consumer				
8. (i)	Total Capacity	MW		
(ii)	Unit Configuration	No. of units with their capacity		
(iii)	Annual Gross Generation	MU		
(iv)	Annual Plant Load Factor (PLF)	%		
(v)	Station Gross Design Heat Rate	kcal/kWh		
(vi)	Station Gross Operative Heat Rate	kcal/kWh		
(vii)	Auxiliary Power Consumption	%		
(viii)	Operative Net Heat Rate	kcal/kWh		
(ix)	Operative Net Heat Rate (Normalized)	kcal/kWh		
F Sector- specific details				
S. No	Name of the Sector	Sub-Sector	Supporting Pro-forma for Form 1 in which the details to be furnished	
a.	Aluminium	Refinery/Smelter	Sa ₁	
		Cold Rolling Sheet	Sa ₂	
b.	Cement	Cement	Sb	
c.	Chlor-Alkali	Chlor-Alkali	Sc	
d.	Fertilizer	Fertilizer	Sd	



e.	Iron and Steel	Integrated Steel	Se ₁	
		Sponge Iron	Se ₂	
f.	Pulp and Paper	Pulp and Paper	Sf	
g.	Textile	Composite	Sg ₁	
		Fiber	Sg ₂	
		Spinning	Sg ₃	
		Processing	Sg ₄	
h.	Thermal Power Plant	Thermal Power Plant	Sh	

I/We undertake that information supplied in the the Form 1 and pro-forma is accurate to the best of my knowledge and the data furnished in From 1 has been adhered to the data given in the concerned pro-forma.

Signature:

Signature:-

Name of Energy Manager:

Registration Number:

Authorised signatory and seal

Name :

Designation :

Name of the Designated Consumer :

Address :

Seal

Date

Sector Specific Pro-forma for Form 1

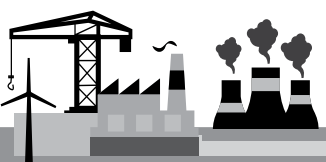
The supporting pro-forma is made with the purpose of capturing correct data for Production and Energy as well as Normalization while maintaining the data format for ease of entry. The Proforma, so filled up is also being used to calculate the Notional Energy for Normalization to be deducted or added in separate sheets. Once complete data are filled in the Pro-forma, the SEC after Normalization of plant automatically comes out in the summary sheet enabling the DC to see the status of GtG SEC of the plant.

The following sector-specific Pro-forma, as specified in section F of the said Form 1, shall be used, namely:-

Supporting Pro-forma Sa_i: Aluminium Sector (Refinery & Smelter)



Form-Sa _i (General Information)			
Sector - Aluminium Sector			
1	Name of the Unit		
2	Sub Sector		Subsector
3	Major Product		
4	i) Year of Establishment		
	ii) Registration No (As provided by BEE)		
5	Plant Contact Details & Address		
a	City/Town/Village		
	District		
	State		Pin
	Telephone		Fax
b	Plant's Chief Executive Name		
	Designation		
	Telephone		Fax
	Mobile	E-mail Id	
6	Registered Office		
	Company's Chief Executive Name		
	Designation		
	Address		
	City/Town/Village		P.O.
	District		
	State		Pin
	Telephone		Fax
7	Energy Manager Details		
	Name		
	Designation		Whether EA or EM
	EA/EM Registration No.		
	Telephone		Fax
	Mobile	E-mail Id	



Sector Specific Form-Sa ₁ (Details of Production and Energy Consumption)									
Sector: Aluminium Sector									
Name of the Unit									
Sub Sector									
Major Product									
S. No	Particulars	Basis / Formulae	Unit	Year 1	Year 2	Year 3 / Previous Year	Baseline Year [BY] (Average of Year 1 to Year 3)	Year 4 / Current / Assessment / Target Year	Source of data
A	Production and capacity utilization details								
A1	Refinery Process								
i	Production Capacity (Hydrate Alumina)	Annual	Tonne						
ii	Production Capacity (Calcined Alumina)	Annual	Tonne						
iii	Total Hydrate Alumina Production	Annual	Tonne						
iv	Total Calcined Alumina Production	Annual	Tonne						
v	Capacity Utilization (Hydrate Alumina)	$[A1(iii) / A1(i)] \times 100$	%						
vi	Capacity Utilization (Calcined Alumina)	$[A1(iv) / A1(ii)] \times 100$	%						
A2	Smelter Process								
i	Production Capacity (Molten Aluminium)	Annual Capacity	Tonne						
ii	Production Capacity - Cast House	Annual Capacity	Tonne						
iii	Total Molten Aluminum Production	Annual	Tonne						



iv	Total Production- Cast House	Annual	Tonne							
v	Capacity Utilization (Molten Aluminium)	[A2(iii) / A2(i)] X 100	%							
vi	Capacity Utilization (Cast House)	[A2(iv) / A2(ii)] X 100	%							
A3	Process wise production and performance detail									
A3.1	Refinery Process									
a	Hydrate Alumina									
i	Total Hydrated Alumina sold to Market (Export)	Annual	Tonne							
ii	Total Hydrated Alumina purchased from Market for Calcined Alumina (Import)	Annual	Tonne							
iii	Opening stock of Hydrated alumina	Annual	Tonne							
iv	Closing stock of Hydrated alumina	Annual	Tonne							
v	Thermal SEC of Hydrated Alumina	Annual	Mkcal/Tonne							
vi	Electrical SEC of Hydrated Alumina	Annual	kWh/Tonne							
vii	Running Hrs	Annual	Hrs							
b	Digestion Process Parameter									
i	Type of Digestion Technology	Annual	Single/ Double							



ii	Number of Digestion Units	Annual	No.							
iii	Production Capacity of Digestion Units	Annual	Tonne							
iv	Specific Steam Consumption for Digestion	Annual	Tonne of Steam/ Tonne of Hydrate Alumina							
v	Specific Power Consumption for Digestion	Annual	kWh/Tonne							
vi	Temperature of Low Temperature Digestion Units	Annual	°C							
vii	Pressure of Low Temperature Digestion Units	Annual	kg/cm ²							
viii	Temperature of High Temperature Digestion Units	Annual	°C							
ix	Pressure of High Temperature Digestion Units	Annual	kg/cm ²							
x	LP Steam Temperature	Annual	°C							
xi	LP steam Pressure	Annual	kg/cm ²							
xii	LP Steam Enthalpy	Annual	kcal/kg							
xiii	LP Steam Consumption	Annual	Tonne							
xiv	MP Steam Temperature	Annual	°C							
xv	MP steam Pressure	Annual	kg/cm ²							
xvi	MP Steam Enthalpy	Annual	kcal/kg							
xvii	MP Steam Consumption	Annual	Tonne							



xviii	HP Steam Temperature	Annual	°C							
xix	HP steam Pressure	Annual	kg/cm ²							
xx	HP Steam Enthalpy	Annual	kcal/kg							
xxi	HP Steam Consumption		Tonne							
xxii	Specific Steam Consumption for Evaporation	Annual	Tonne of Steam/ Tonne of Hydrate Alumina							
xxiii	Specific Power Consumption for Evaporation	Annual	kWh/Tonne of hydrate Alumina							
xxiv	Weighted average of Enthalpy	Annual weighted with steam consumption	kcal/kg							
c	Calcined Alumina									
i	Opening stock of Calcined alumina cintegrated process	Annual	Tonne							
ii	Closing stock of Calcined alumina cintegrated process	Annual	Tonne							
iii	Type of Calciner Technology	Annual	Technology							
iv	Calcination Temperature	Annual	°C							
v	Specific Power Consumption for calciner	Annual	kWh/T							
vi	Specific Thermal Consumption for calciner	Annual	kcal/T							
vii	Running Hrs	Annual	Hrs							



viii	Calcined Alumina Exported (Integrated Process)	Annual	Tonne							
ix	Calcined Alumina Imported (Integrated Process)	Annual	Tonne							
x	Specific Thermal Energy Consumption of Calcined Alumina (upto)	Annual	Mkcal/Tonne							
xi	Specific Electrical Energy Consumption of Calcined Alumina (upto)	Annual	kWh/Tonne							
d	Special Hydrate (Course)									
i	Installed Capacity	Annual	Tonne							
ii	Actual Production	Annual	Tonne							
iii	Thermal SEC	Annual	Mkcal/Tonne							
iv	Electrical SEC	Annual	kWh/Tonne							
e	Special Hydrate (Micro Fined)									
i	Installed Capacity	Annual	Tonne							
ii	Actual Production	Annual	Tonne							
iii	Thermal SEC	Annual	Mkcal/Tonne							
iv	Electrical SEC	Annual	kWh/Tonne							
f	Special Hydrate (Milled)									
i	Installed Capacity	Annual	Tonne							
ii	Actual Production	Annual	Tonne							



iii	Thermal SEC	Annual	Mcal/ Tonne								
iv	Electrical SEC	Annual	kWh/Tonne								
g	Special Alumina (Course)										
i	Installed Capacity	Annual	Tonne								
ii	Actual Production	Annual	Tonne								
iii	Thermal SEC	Annual	Mkcal/ Tonne								
iv	Electrical SEC	Annual	kWh/Tonne								
h	Special Alumina (Micro Fined)										
i	Installed Capacity	Annual	Tonne								
ii	Actual Production	Annual	Tonne								
iii	Thermal SEC	Annual	Mkcal/ Tonne								
iv	Electrical SEC	Annual	kWh/Tonne								
i	Special Alumina (Milled)										
i	Installed Capacity	Annual	Tonne								
ii	Actual Production	Annual	Tonne								
iii	Thermal SEC	Annual	Mkcal/ Tonne								
iv	Electrical SEC	Annual	kWh/Tonne								
j	Carbon Black Production										
i	Installed Capacity	Annual	Tonne								
ii	Actual Production	Annual	Tonne								
iii	Thermal SEC	Annual	Mkcal/ Tonne								



ii	Calciner Operating Thermal SEC (Up to section product)	Annual	kcal/kg equivalent Major product						
iii	Calciner Operating Electrical SEC (Up to section product)	Annual	kWh/t equivalent Major product						
iv	Calciner Running Hrs	Annual	Hrs						
v	Calciner Hot to Cold stop due to external factor	Annual	Hrs						
vi	Calciner Hot to Cold stop due to external factor	Annual	Nos						
vii	Calciner Hot to Cold stop due to external factor (Electrical Energy Consumption)	Annual	Lakh kWh						
viii	Calciner Cold to Hot start due to external factors	Annual	Hrs						
ix	Calciner Cold to Hot start due to external factors	Annual	Nos						
x	Calciner Cold to Hot start due to external factors taking production into account (Electrical Energy Consumption)	Annual	Lakh kWh						
xi	Calciner Cold to Hot start due to external factors taking production into account (Thermal Energy Consumption)	Annual	Million kcal						



xii	Calciners Cold to Hot start due to internal factors	Annual	Nos							
A3.2	Smelter Process									
a	Molten Aluminium Production									
i	Thermal SEC up to molten Aluminium	Annual	kcal/Tonne Molten Aluminium							
ii	Electrical SEC up to molten Aluminium	Annual	kWh/Tonne Molten Aluminium							
iii	Total Calcined Alumina Consumed	Annual	Tonne							
iv	Running Hrs	Annual	Hrs							
b	Smelter Process Operating Parameters									
b.1	Line 1									
i	Rated Capacity	Annual	Tonne							
ii	Total Molten Aluminium Production	Annual	Tonne							
iii	Smelting Technology	Annual	Technology							
iv	No of Operating Pots (NOP) [based on operating pots on operating pots weighted with the time]	Annual	No.							
v	No of Pots/Potline (NOPP)	Annual	No.							
vi	Dead pot voltage (DPV)	Annual	Volts							



vii	Design Pot Voltage (DnPV)	Annual	Volts							
viii	Design Bus Bar Voltage Drop (DnBV)	Annual	Volts							
ix	Design Current Efficiency of Pots (CE)	Annual	Fraction							
x	DC Current Design	Annual	Kilo Amp							
xi	DC Current Actual	Annual	Kilo Amp							
xii	Anode Effect	Annual	No./Pot/Cell/day							
xiii	Design DC Specific Power Consumption of pots	Annual	kWh/Tonne							
xiv	Actual DC Specific Power Consumption of pots	Annual	kWh/Tonne							
xv	Alumina Consumption Factor	Annual	Tonne of Alumina/Tonne of Molten Aluminum							
xvi	Carbon Consumption Factor	Annual	Tonne of Carbon/Tonne of Molten Aluminum							
b.2	Line 2									
i	Rated Capacity	Annual	Tonne							
ii	Total Molten Aluminium Production	Annual	Tonne							
iii	Smelting Technology	Annual	Technology							



iv	No of Operating Pots (NOP) [based on operating pots weighted with the time]	Annual	No.							
v	No of Pots/Potline (NOPP)	Annual	No.							
vi	Dead pot voltage (DPV)	Annual	Volts							
vii	Design Pot Voltage (DnPV)	Annual	Volts							
viii	Design Bus Bar Voltage Drop (DnBV)	Annual	Volts							
ix	Design Current Efficiency of Pots (CE)	Annual	Fraction							
x	DC Current Design	Annual	Kilo Amp							
xi	DC Current Actual	Annual	Kilo Amp							
xii	Anode Effect	Annual	No./Pot/Cell/day							
xiii	Design DC Specific Power Consumption of pots	Annual	kWh/Tonne							
xiv	Actual DC Specific Power Consumption of pots	Annual	kWh/Tonne							
xv	Alumina Consumption Factor	Annual	Tonne of Alumina/ Tonne of Molten Aluminum							
xvi	Carbon Consumption Factor	Annual	Tonne of Carbon/ Tonne of Molten Aluminum							



b.3	Line 3																			
i	Rated Capacity	Annual																		
ii	Total Molten Aluminium Production	Annual																		
iii	Smelting Technology	Annual																		
iv	No of Operating Pots (NOP) [based on operating pots weighted with the time]	Annual																		
v	No of Pots/Potline (NOPP)	Annual																		
vi	Dead pot voltage (DPV)	Annual																		
vii	Design Pot Voltage (DnPV)	Annual																		
viii	Design Bus Bar Voltage Drop (DnBV)	Annual																		
ix	Design Current Efficiency of Pots (CE)	Annual																		
x	DC Current Design	Annual																		
xi	DC Current Actual	Annual																		
xii	Anode Effect	Annual																		
xiii	Design DC Specific Power Consumption of pots	Annual																		
xiv	Actual DC Specific Power Consumption of pots	Annual																		
xv	Alumina Consumption Factor	Annual																		



xvi	Carbon Consumption Factor	Annual	Tonne of Carbon/ Tonne of Molten Aluminum							
b.4	Line 4									
i	Rated Capacity	Annual	Tonne							
ii	Total Molten Aluminium Production	Annual	Tonne							
iii	Smelting Technology	Annual	Technology							
iv	No of Operating Pots (NOP) [based on operating pots weighted with the time]	Annual	No.							
v	No of Pots/Potline (NOPP)	Annual	No.							
vi	Dead pot voltage (DPV)	Annual	Volts							
vii	Design Pot Voltage (DnPV)	Annual	Volts							
viii	Design Bus Bar Voltage Drop (DnBV)	Annual	Volts							
ix	Design Current Efficiency of Pots (CE)	Annual	Fraction							
x	DC Current Design	Annual	Kilo Amp							
xi	DC Current Actual	Annual	Kilo Amp							
xii	Anode Effect	Annual	No./Pot/ Cell/day							
xiii	Design DC Specific Power Consumption of pots	Annual	kWh/Tonne							
xiv	Actual DC Specific Power Consumption of pots	Annual	kWh/Tonne							



xv	Alumina Consumption Factor	Annual	Tonne of Alumina/ Tonne of Molten Aluminum							
xvi	Carbon Consumption Factor	Annual	Tonne of Carbon/ Tonne of Molten Aluminum							
b.5	Line 5									
i	Rated Capacity	Annual	Tonne							
ii	Total Molten Aluminium Production	Annual	Tonne							
iii	Smelting Technology	Annual	Technology							
iv	No of Operating Pots (NOP) [based on operating pots on operating pots weighted with the time]	Annual	No.							
v	No of Pots/Potline (NOPP)	Annual	No.							
vi	Dead pot voltage (DPV)	Annual	Volts							
vii	Design Pot Voltage (DnPV)	Annual	Volts							
viii	Design Bus Bar Voltage Drop (DnBV)	Annual	Volts							
ix	Design Current Efficiency of Pots (CE)	Annual	Fraction							
x	DC Current Design	Annual	Kilo Amp							
xi	DC Current Actual	Annual	Kilo Amp							
xii	Anode Effect	Annual	No./Pot/ Cell/day							



xiii	Design DC Specific Power Consumption of pots	Annual	kWh/Tonne							
xiv	Actual DC Specific Power Consumption of pots	Annual	kWh/Tonne							
xv	Alumina Consumption Factor	Annual	Tonne of Alumina/Tonne of Molten Aluminum							
xvi	Carbon Consumption Factor	Annual	Tonne of Carbon/Tonne of Molten Aluminum							
b.6	Line 6									
i	Rated Capacity	Annual	Tonne							
ii	Total Molten Aluminium Production	Annual	Tonne							
iii	Smelting Technology	Annual	Technology							
iv	No of Operating Pots (NOP) [based on operating pots weighted with the time]	Annual	No.							
v	No of Pots/Potline (NOPP)	Annual	No.							
vi	Dead pot voltage (DPV)	Annual	Volts							
vii	Design Pot Voltage (DnPV)	Annual	Volts							
viii	Design Bus Bar Voltage Drop (DnBV)	Annual	Volts							



ix	Design Current Efficiency of Pots (CE)	Annual	Fraction							
x	DC Current Design	Annual	Kilo Amp							
xi	DC Current Actual	Annual	Kilo Amp							
xii	Anode Effect	Annual	No./Pot/Cell/day							
xiii	Design DC Specific Power Consumption of pots	Annual	kWh/Tonne							
xiv	Actual DC Specific Power Consumption of pots	Annual	kWh/Tonne							
xv	Alumina Consumption Factor	Annual	Tonne of Alumina/Tonne of Molten Aluminum							
xvi	Carbon Consumption Factor	Annual	Tonne of Carbon/Tonne of Molten Aluminum							
b.7	Line 7									
i	Rated Capacity	Annual	Tonne							
ii	Total Molten Aluminium Production	Annual	Tonne							
iii	Smelting Technology	Annual	Technology							
iv	No of Operating Pots (NOP) [based on operating pots weighted with the time]	Annual	No.							
v	No of Pots/Potline (NOPP)	Annual	No.							



vi	Dead pot voltage (DPV)	Annual	Volts							
vii	Design Pot Voltage (DnPV)	Annual	Volts							
viii	Design Bus Bar Voltage Drop (DnBV)	Annual	Volts							
ix	Design Current Efficiency of Pots (CE)	Annual	Fraction							
x	DC Current Design	Annual	Kilo Amp							
xi	DC Current Actual	Annual	Kilo Amp							
xii	Anode Effect	Annual	No./Pot/Cell/day							
xiii	Design DC Specific Power Consumption of pots	Annual	kWh/Tonne							
xiv	Actual DC Specific Power Consumption of pots	Annual	kWh/Tonne							
xv	Alumina Consumption Factor	Annual	Tonne of Alumina/Tonne of Molten Aluminum							
xvi	Carbon Consumption Factor	Annual	Tonne of Carbon/Tonne of Molten Aluminum							
b.8	Line 8									
i	Rated Capacity	Annual	Tonne							
ii	Total Molten Aluminium Production	Annual	Tonne							
iii	Smelting Technology	Annual	Technology							



iv	No of Operating Pots (NOP) [based on operating pots weighted with the time]	Annual	No.														
v	No of Pots/Potline (NOPP)	Annual	No.														
vi	Dead pot voltage (DPV)	Annual	Volts														
vii	Design Pot Voltage (DnPV)	Annual	Volts														
viii	Design Bus Bar Voltage Drop (DnBV)	Annual	Volts														
ix	Design Current Efficiency of Pots (CE)	Annual	Fraction														
x	DC Current Design	Annual	Kilo Amp														
xi	DC Current Actual	Annual	Kilo Amp														
xii	Anode Effect	Annual	No./Pot/Cell/day														
xiii	Design DC Specific Power Consumption of pots	Annual	kWh/Tonne														
xiv	Actual DC Specific Power Consumption of pots	Annual	kWh/Tonne														
xv	Alumina Consumption Factor	Annual	Tonne of Alumina/Tonne of Molten Aluminum														
xvi	Carbon Consumption Factor	Annual	Tonne of Carbon/Tonne of Molten Aluminum														



b.9	Line 9																		
i	Rated Capacity	Annual																	
ii	Total Molten Aluminium Production	Annual																	
iii	Smelting Technology	Annual																	
iv	No of Operating Pots (NOP) [based on operating pots weighted with the time]	Annual																	
v	No of Pots/Potline (NOPP)	Annual																	
vi	Dead pot voltage (DPV)	Annual																	
vii	Design Pot Voltage (DnPV)	Annual																	
viii	Design Bus Bar Voltage Drop (DnBV)	Annual																	
ix	Design Current Efficiency of Pots (CE)	Annual																	
x	DC Current Design	Annual																	
xi	DC Current Actual	Annual																	
xii	Anode Effect	Annual																	
xiii	Design DC Specific Power Consumption of pots	Annual																	
xiv	Actual DC Specific Power Consumption of pots	Annual																	
xv	Alumina Consumption Factor	Annual																	



xvi	Carbon Consumption Factor	Annual	Tonne of Carbon/ Tonne of Molten Aluminum							
b.10	Line 10									
i	Rated Capacity	Annual	Tonne							
ii	Total Molten Aluminium Production	Annual	Tonne							
iii	Smelting Technology	Annual	Technology							
iv	No of Operating Pots (NOP) [based on operating pots weighted with the time]	Annual	No.							
v	No of Pots/Potline (NOPP)	Annual	No.							
vi	Dead pot voltage (DPV)	Annual	Volts							
vii	Design Pot Voltage (DnPV)	Annual	Volts							
viii	Design Bus Bar Voltage Drop (DnBV)	Annual	Volts							
ix	Design Current Efficiency of Pots (CE)	Annual	Fraction							
x	DC Current Design	Annual	Kilo Amp							
xi	DC Current Actual	Annual	Kilo Amp							
xii	Anode Effect	Annual	No./Pot/ Cell/day							
xiii	Design DC Specific Power Consumption of pots	Annual	kWh/Tonne							
xiv	Actual DC Specific Power Consumption of pots	Annual	kWh/Tonne							



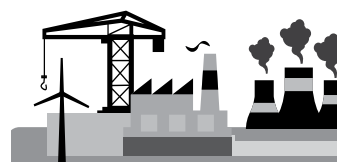
xv	Alumina Consumption Factor	Annual	Tonne of Alumina/ Tonne of Molten Aluminum							
xvi	Carbon Consumption Factor	Annual	Tonne of Carbon/ Tonne of Molten Aluminum							
b.11	Line 11									
i	Rated Capacity	Annual	Tonne							
ii	Total Molten Aluminium Production	Annual	Tonne							
iii	Smelting Technology	Annual	Technology							
iv	No of Operating Pots (NOP) [based on operating pots on operating pots weighted with the time]	Annual	No.							
v	No of Pots/Potline (NOPP)	Annual	No.							
vi	Dead pot voltage (DPV)	Annual	Volts							
vii	Design Pot Voltage (DnPV)	Annual	Volts							
viii	Design Bus Bar Voltage Drop (DnBV)	Annual	Volts							
ix	Design Current Efficiency of Pots (CE)	Annual	Fraction							
x	DC Current Design	Annual	Kilo Amp							
xi	DC Current Actual	Annual	Kilo Amp							
xii	Anode Effect	Annual	No./Pot/ Cell/day							



xiii	Design DC Specific Power Consumption of pots	Annual	kWh/Tonne							
xiv	Actual DC Specific Power Consumption of pots	Annual	kWh/Tonne							
xv	Alumina Consumption Factor	Annual	Tonne of Alumina/Tonne of Molten Aluminum							
xvi	Carbon Consumption Factor	Annual	Tonne of Carbon/Tonne of Molten Aluminum							
c	Carbon Anodes Production									
(i)	Installed Capacity	Annual	Tonne							
(ii)	Actual Carbon Anode Production	Annual	Tonne							
(iii)	Capacity Utilization		%							
(iv)	Electrical SEC upto Carbon Anode Production	Annual	kWh/Tonne of Carbon Anode Production							
(v)	Thermal SEC upto Carbon Anode Production	Annual	kcal/Tonne of Carbon Anode production							
vi	Opening Stock of Carbon Anode	Annual	Tonne							
vii	Closing Stock of Carbon Anode	Annual	Tonne							
viii	Imported Anode	Annual	Tonne							



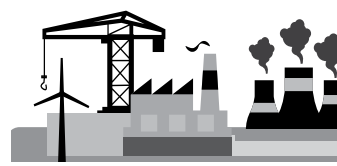
ix	Exported Anode	Annual	Tonne							
d	Cast House Production									
d.1	Billets									
(i)	Capacity	Annual	Tonne							
(ii)	Production	Annual	Tonne							
(iii)	Thermal SEC of Billets	Annual	kcal/Tonne							
(iv)	Electrical SEC of Billets	Annual	kWh/Tonne							
d.2	Ingot									
(i)	Capacity	Annual	Tonne							
(ii)	Production	Annual	Tonne							
(iii)	Thermal SEC of Ingots	Annual	kcal/Tonne							
(iv)	Electrical SEC of Ingots	Annual	kWh/Tonne							
d.3	Bars									
(i)	Capacity	Annual	Tonne							
(ii)	Production	Annual	Tonne							
(iii)	Thermal SEC of Bars	Annual	kcal/Tonne							
(iv)	Electrical SEC of Bars	Annual	kWh/Tonne							
d.4	Primary Foundry Alloys									
(i)	Capacity	Annual	Tonne							
(ii)	Production	Annual	Tonne							
(iii)	Thermal SEC of Alloys	Annual	kcal/Tonne							
(iv)	Electrical SEC of Alloys	Annual	kWh/Tonne							
d.5	Wire Rod									
(i)	Capacity	Annual	Tonne							



(ii)	Production	Annual	Tonne							
(iii)	Thermal SEC of Wire Rod	Annual	kcal/Tonne							
(iv)	Electrical SEC of Wire Rod	Annual	kWh/Tonne							
d.6	Strips									
(i)	Capacity	Annual	Tonne							
(ii)	Production	Annual	Tonne							
(iii)	Thermal SEC of Strips	Annual	kcal/Tonne							
(iv)	Electrical SEC of Strips	Annual	kWh/Tonne							
d.7	Others , if Any									
(i)	Product name	Annual	Name							
(ii)	Capacity	Annual	Tonne							
(iii)	Production	Annual	Tonne							
(iv)	Thermal SEC	Annual	kcal/Tonne							
(v)	Electrical SEC	Annual	kWh/Tonne							
d.8	Scrap									
(i)	Scrap Purchased	Annual	Tonne							
(ii)	Scrap Generated	Annual	Tonne							
(iii)	Scrap Used in Cast House	Annual	Tonne							
(iv)	Scrap %	Annual	%							
e	Boiler Details									
e1	For Steam Generation									
e1.1	Boiler 1	For Steam Generation (Process Boiler)								
(i)	Type									
(ii)	Rated Capacity	Annual	TPH							
(iii)	Total Steam Generation	Annual	Tonne							



(iv)	Running Hrs	Annual	Hrs							
(v)	Coal Consumption	Annual	Tonne							
(vi)	GCV of Coal	Annual Average	kcal/kg							
(vii)	Type of Fuel - 2 Name : Consumption	Annual	Tonne							
(viii)	GCV of any Fuel -2	Annual Average	kcal/kg							
(ix)	Type of Fuel - 3 Name : Consumption	Annual	Tonne							
(x)	GCV of any Fuel -3	Annual Average	kcal/kg							
(xi)	Type of Fuel - 4 Name : Consumption	Annual	Tonne							
(xii)	GCV of any Fuel -4	Annual Average	kcal/kg							
(xiii)	Feed water Temperature	Annual	°C							
(xiv)	Operating Efficiency	Annual Average	%							
(xv)	SH Steam outlet Pressure (Operating)	Annual Average	kg/cm ²							
(xvi)	SH Steam outlet Temperature (Operating)	Annual Average	°C							
(xvii)	SH Steam Enthalpy (Operating)	Annual Average	kcal/kg							
(xviii)	Design Efficiency		%							
(xix)	Operating Capacity	(iii)/(iv)	TPH							
(xx)	Specific Energy Consumption	$\frac{[(v) \times (vi) + (vii) \times (viii) + (ix) \times (x) + (xi) \times (xii)]}{(iii)}$	kcal/kg of Steam							
(xxi)	Percentage of Coal Energy Used in steam Generation	$\frac{[(v) \times (vi)]}{[(v) \times (vi) + (vii) \times (viii) + (ix) \times (x) + (xi) \times (xii)]}$	%							



e1.2	Boiler 2	For Steam Generation (Process Boiler)									
(i)	Type										
(ii)	Rated Capacity					TPH					
(iii)	Total Steam Generation		Annual			Tonne					
(iv)	Running Hrs		Annual			Hrs					
(v)	Coal Consumption		Annual			Tonne					
(vi)	GCV of Coal		Annual Average			kcal/kg					
(vii)	Type of Fuel - 2 Name : Consumption		Annual			Tonne					
(viii)	GCV of any Fuel -2		Annual Average			kcal/kg					
(ix)	Type of Fuel - 3 Name : Consumption		Annual			Tonne					
(x)	GCV of any Fuel -3		Annual Average			kcal/kg					
(xi)	Type of Fuel - 4 Name : Consumption		Annual			Tonne					
(xii)	GCV of any Fuel -4		Annual Average			kcal/kg					
(xiii)	Feed water Temperature		Annual			°C					
(xiv)	Operating Efficiency		Annual Average			%					
(xv)	SH Steam outlet Pressure (Operating)		Annual Average			kg/cm2					
(xvi)	SH Steam outlet Temperature (Operating)		Annual Average			°C					
(xvii)	SH Steam Enthalpy (Operating)		Annual Average			kcal/kg					
(xviii)	Design Efficiency					%					
(xix)	Operating Capacity		(iii)/(iv)			TPH					
(xx)	Specific Energy Consumption		[(v)x(vi)+(vii)x(viii)+(ix)x(x)+(xi)x(xii)]/(iii)			kcal/kg of Steam					



(xx)	Specific Energy Consumption	$\frac{[(v) \times (vi) + (vii) \times (viii) + (ix) \times (x) + (xi) \times (xii)]}{(iii)}$	kcal/kg of Steam							
(xxi)	Percentage of Coal Energy Used in steam Generation	$\frac{[(v) \times (vi)]}{[(v) \times (vi) + (vii) \times (viii) + (ix) \times (x) + (xi) \times (xii)]}$	%							
e.1.4	Boiler 4	For Steam Generation (Process Boiler)								
(i)	Type									
(ii)	Rated Capacity		TPH							
(iii)	Total Steam Generation	Annual	Tonne							
(iv)	Running Hrs	Annual	Hrs							
(v)	Coal Consumption	Annual	Tonne							
(vi)	GCV of Coal	Annual Average	kcal/kg							
(vii)	Type of Fuel - 2 Name : Consumption	Annual	Tonne							
(viii)	GCV of any Fuel -2	Annual Average	kcal/kg							
(ix)	Type of Fuel - 3 Name : Consumption	Annual	Tonne							
(x)	GCV of any Fuel -3	Annual Average	kcal/kg							
(xi)	Type of Fuel - 4 Name : Consumption	Annual	Tonne							
(xii)	GCV of any Fuel -4	Annual Average	kcal/kg							
(xiii)	Feed water Temperature	Annual	°C							
(xiv)	Operating Efficiency	Annual Average	%							
(xv)	SH Steam outlet Pressure (Operating)	Annual Average	kg/cm2							
(xvi)	SH Steam outlet Temperature (Operating)	Annual Average	°C							



(xvii)	SH Steam Enthalpy (Operating)	Annual Average	kcal/kg						
(xviii)	Design Efficiency		%						
(xix)	Operating Capacity	(iii)/(iv)	TPH						
(xx)	Specific Energy Consumption	$\frac{[(v) \times (vi) + (vii) \times (viii) + (ix) \times (x) + (xi) \times (xii)]}{(iii)}$	kcal/kg of Steam						
(xxi)	Percentage of Coal Energy Used in steam Generation	$\frac{[(v) \times (vi)]}{[(v) \times (vi) + (vii) \times (viii) + (ix) \times (x) + (xi) \times (xii)]}$	%						
e1.5	Boiler 5	For Steam Generation (Process Boiler)							
(i)	Type								
(ii)	Rated Capacity		TPH						
(iii)	Total Steam Generation	Annual	Tonne						
(iv)	Running Hrs	Annual	Hrs						
(v)	Coal Consumption	Annual	Tonne						
(vi)	GCV of Coal	Annual Average	kcal/kg						
(vii)	Type of Fuel - 2 Name : Consumption	Annual	Tonne						
(viii)	GCV of any Fuel - 2	Annual Average	kcal/kg						
(ix)	Type of Fuel - 3 Name : Consumption	Annual	Tonne						
(x)	GCV of any Fuel - 3	Annual Average	kcal/kg						
(xi)	Type of Fuel - 4 Name : Consumption	Annual	Tonne						
(xii)	GCV of any Fuel - 4	Annual Average	kcal/kg						
(xiii)	Feed water Temperature	Annual	°C						
(xiv)	Operating Efficiency	Annual Average	%						



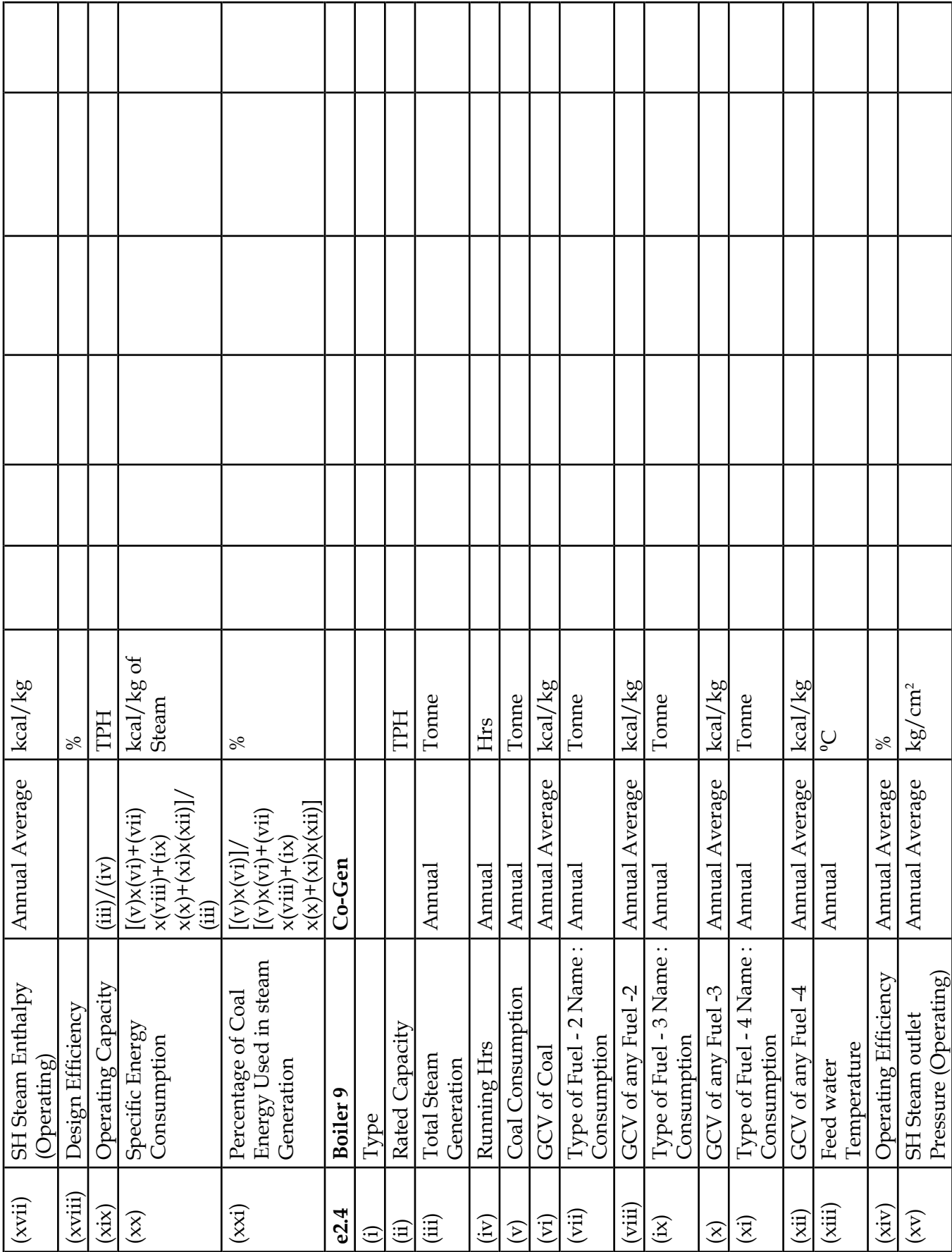
(xv)	SH Steam outlet Pressure (Operating)	Annual Average	kg/cm ²							
(xvi)	SH Steam outlet Temperature (Operating)	Annual Average	°C							
(xvii)	SH Steam Enthalpy (Operating)	Annual Average	kcal/kg							
(xviii)	Design Efficiency		%							
(xix)	Operating Capacity	(iii)/(iv)	TPH							
(xx)	Specific Energy Consumption	$\frac{[(v) \times (vi) + (vii) \times (viii) + (ix) \times (x) + (xi) \times (xii)]}{(iii)}$	kcal/kg of Steam							
(xxi)	Percentage of Coal Energy Used in steam Generation	$\frac{[(v) \times (vi)]}{[(v) \times (vi) + (vii) \times (viii) + (ix) \times (x) + (xi) \times (xii)]}$	%							
e1.6	Total Steam Generation (Process Boiler)	e.1.1(iii) + e.1.2(iii) + e.1.3(iii) + e.1.4(iii) + e.1.5(iii)	Tonnes							
e1.7	Total Operating Efficiency of Boiler (Process Boiler)	Weighted average of all 5 boilers	%							
e1.8	Total Operating Capacity of Boilers (Process Boiler)	e.1.1(xix) + e.1.2(xix) + e.1.3(xix) + e.1.4(xix) + e.1.5(xix)	TPH							
e1.9	Weighted Specific Energy Consumption (Process Boiler)	Weighted average of all 5 boilers	kcal/kg of Steam							
e1.10	Weighted Percentage of Coal Energy Used in steam Generation (Process Boiler)	Weighted average of all 5 boilers	%							



e2	Co-Gen Boiler used for Power generation									
e2.1	Boiler 6	Co-Gen								
(i)	Type									
(ii)	Rated Capacity									
(iii)	Total Steam Generation	Annual								
(iv)	Running Hrs	Annual								
(v)	Coal Consumption	Annual								
(vi)	GCV of Coal	Annual Average								
(vii)	Type of Fuel - 2 Name : Consumption	Annual								
(viii)	GCV of any Fuel -2	Annual Average								
(ix)	Type of Fuel - 3 Name : Consumption	Annual								
(x)	GCV of any Fuel -3	Annual Average								
(xi)	Type of Fuel - 4 Name : Consumption	Annual								
(xii)	GCV of any Fuel -4	Annual Average								
(xiii)	Feed water Temperature	Annual								
(xiv)	Operating Efficiency	Annual Average								
(xv)	SH Steam outlet Pressure (Operating)	Annual Average								
(xvi)	SH Steam outlet Temperature (Operating)	Annual Average								
(xvii)	SH Steam Enthalpy (Operating)	Annual Average								
(xviii)	Design Efficiency									
(xix)	Operating Capacity	(iii)/(iv)								
(xx)	Specific Energy Consumption	$\frac{[(v)x(vi)+(vii)x(viii)+(ix)x(x)+(xi)x(xii)]}{(iii)}$								

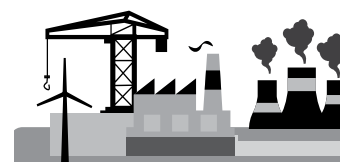


(xx)	Specific Energy Consumption	$\frac{[(v) \times (vi) + (vii) \times (viii) + (ix) \times (x) + (xi) \times (xii)]}{(iii)}$	kcal/ kg of Steam							
(xxi)	Percentage of Coal Energy Used in steam Generation	$\frac{[(v) \times (vi)]}{[(v) \times (vi) + (vii) \times (viii) + (ix) \times (x) + (xi) \times (xii)]}$	%							
e2.3	Boiler 8	Co-Gen								
(i)	Type									
(ii)	Rated Capacity		TPH							
(iii)	Total Steam Generation	Annual	Tonne							
(iv)	Running Hrs	Annual	Hrs							
(v)	Coal Consumption	Annual	Tonne							
(vi)	GCV of Coal	Annual Average	kcal/kg							
(vii)	Type of Fuel - 2 Name : Consumption	Annual	Tonne							
(viii)	GCV of any Fuel -2	Annual Average	kcal/kg							
(ix)	Type of Fuel - 3 Name : Consumption	Annual	Tonne							
(x)	GCV of any Fuel -3	Annual Average	kcal/kg							
(xi)	Type of Fuel - 4 Name : Consumption	Annual	Tonne							
(xii)	GCV of any Fuel -4	Annual Average	kcal/kg							
(xiii)	Feed water Temperature	Annual	°C							
(xiv)	Operating Efficiency	Annual Average	%							
(xv)	SH Steam outlet Pressure (Operating)	Annual Average	kg/cm ²							
(xvi)	SH Steam outlet Temperature (Operating)	Annual Average	°C							





(xvi)	SH Steam outlet Temperature (Operating)	Annual Average	°C								
(xvii)	SH Steam Enthalpy (Operating)	Annual Average	kcal/kg								
(xviii)	Design Efficiency		%								
(xix)	Operating Capacity	(iii)/(iv)	TPH								
(xx)	Specific Energy Consumption	$\frac{[(v) \times (vi) + (vii) \times (viii) + (ix) \times (x) + (xi) \times (xii)]}{(iii)}$	kcal/kg of Steam								
(xxi)	Percentage of Coal Energy Used in steam Generation	$\frac{[(v) \times (vi)]}{[(v) \times (vi) + (vii) \times (viii) + (ix) \times (x) + (xi) \times (xii)]}$	%								
e2.5	Boiler 10	Co-Gen									
(i)	Type										
(ii)	Rated Capacity		TPH								
(iii)	Total Steam Generation	Annual	Tonne								
(iv)	Running Hrs	Annual	Hrs								
(v)	Coal Consumption	Annual	Tonne								
(vi)	GCV of Coal	Annual Average	kcal/kg								
(vii)	Type of Fuel - 2 Name : Consumption	Annual	Tonne								
(viii)	GCV of any Fuel -2	Annual Average	kcal/kg								
(ix)	Type of Fuel - 3 Name : Consumption	Annual	Tonne								
(x)	GCV of any Fuel -3	Annual Average	kcal/kg								
(xi)	Type of Fuel - 4 Name : Consumption	Annual	Tonne								
(xii)	GCV of any Fuel -4	Annual Average	kcal/kg								



(xiii)	Feed water Temperature	Annual	°C								
(xiv)	Operating Efficiency	Annual Average	%								
(xv)	SH Steam outlet Pressure (Operating)	Annual Average	kg/cm ²								
(xvi)	SH Steam outlet Temperature (Operating)	Annual Average	°C								
(xvii)	SH Steam Enthalpy (Operating)	Annual Average	kcal/kg								
(xviii)	Design Efficiency		%								
(xix)	Operating Capacity	(iii)/(iv)	TPH								
(xx)	Specific Energy Consumption	$\frac{[(v) \times (vi) + (vii) \times (viii) + (ix) \times (x) + (xi) \times (xii)]}{(iii)}$	kcal/kg of Steam								
(xxi)	Percentage of Coal Energy Used in steam Generation	$\frac{[(v) \times (vi)]}{[(v) \times (vi) + (vii) \times (viii) + (ix) \times (x) + (xi) \times (xii)]}$	%								
e3	Weighted Average Boiler 6-10	For Steam Generation Boiler									
e3.1	Total Steam Generation (Co-Gen Boiler)	e.2.1(iii) + e.2.2(iii) + e.2.3(iii) + e.2.4(iii) + e.2.5(iii)	Tonnes								
e3.2	Total Operating Efficiency of Boiler (Co-Gen Boiler)	Weighted average of all 5 boilers	%								
e3.3	Total Operating Capacity of Boilers (Co-Gen Boiler)	e.2.1(xix) + e.2.2(xix) + e.2.3(xix) + e.2.4(xix) + e.2.5(xix)	TPH								



e3.4	Weighted Specific Energy Consumption (Co-Gen Boiler)	Weighted average of all 5 boilers	kcal/kg of Steam								
e3.5	Weighted Percentage of Coal Energy Used in steam Generation (Co-Gen Boiler)	Weighted average of all 5 boilers	%								
e3.6	Weighted Boiler Efficiency for Boilers 1-10	Weighted average of all 10 boilers	%								
e4	Note: DCs to provide separate Excel sheet in the Boiler format as specified above If no of boiler exceeds for additional nos of boilers for Co-Gen/Steam										
B	Electricity Consumption										
B.1	Electricity through Grid / Other (Including colony and others)										
(i)	Purchased Electricity from grid (SEB)	Annual	Lakh kWh								
(ii)	Renewable Electricity (Through Wheeling)	Annual	Lakh kWh								
(iii)	Electricity from CPP located outside from plant boundary (Through Wheeling)	Annual	Lakh kWh								
(iv)	Renewable Purchase obligation of plant (RPO) (Solar & Non-Solar)	Annual	%								
(v)	Renewable Purchase obligation of plant (RPO) (Solar & Non-Solar)	Annual	Lakh kWh								



(vi)	Renewable Purchase obligation of plant (RPO) (Solar & Non-Solar)	Annual	MW							
(vii)	Renewable Energy generator as approved by MNRE	Annual	MW							
(viii)	Quantum of Renewable Energy Certificates (REC) obtained as a Renewable Energy Generator (Solar & Non-Solar)	Annual	MWh							
(ix)	Quantum of Energy sold under preferential tariff	Annual	MWh							
(x)	Plant Connected Load		kW							
(xi)	Contract Demand with utility		kVA							
(xii)	Notified Baseline Specific Energy Consumption		TOE/ Tonnes							
(xiii)	Notified Target Specific Energy Consumption		TOE/ Tonnes							
(xiv)	Saving Target in TOE/ Tonne of product as per PAT scheme Notification		TOE/ Tonnes							
(xv)	Equivalent Major Product Output in Tonnes as per PAT scheme Notification		Tonnes							
(xvi)	Total Electricity Purchased from grid/ Other	B.1 (i) + B.1 (ii) + B.1 (iii)	Lakh kWh							



(xvii)	Total Electricity Purchased from grid/ Other with out colony /construction power etc.	If (B.1(xvi))>b.5, B.1(xvi)-b.5 otherwise 0)	Lakh kWh						
(xviii)	Equivalent Thermal Energy of Purchased Electricity from Grid / Other without colony / construction power etc.	B.1(xvii)x860/10	Million kcal						
B.2	Own Generation								
b.2.1	Through DG sets								
(i)	Grid Connected		Yes/No						
(ii)	Install Capacity	Annual	MW						
(iii)	Annual generation	Gross Unit Generation	Lakh kWh						
(iv)	Annual Fuel Consumption	(FO/LDO/HSD/ HSHS/LSHS)	Kilo Litre						
(v)	Average density of fuel	Annual	kg/lit						
(vi)	Auxiliary Power Consumption	Annual	%						
(vii)	Designed Gross Heat Rate of DG Set	Annual	kcal/kWh						
(viii)	Operating Heat Rate	Annual	kcal/kWh						
(ix)	Running Hrs	Annual	Hrs						
b.2.2	Through Steam turbine/ generator (Please Fill Attachment)								
(i)	Grid Connected		Yes/No						
(ii)	Install Capacity	Annual	MW						
(iii)	Gross Unit generation	Annual	Lakh kWh						



(iv)	Auxiliary Power Consumption	Annual	%							
(v)	Gross Design Heat Rate	Annual	kcal/ kWh							
(vi)	Operating Gross Heat Rate	Annual	kcal/ kWh							
b.2.3	Through Gas turbine									
(i)	Grid Connected		Yes/No							
(ii)	Install Capacity	Annual	MW							
(iii)	Gross Unit generation	Annual	Lakh kWh							
(iv)	Plant Load Factor (PLF)	Annual	%							
(v)	Auxiliary Power Consumption	Annual	%							
(vi)	Gross Design Heat Rate	Annual	kcal/ kWh							
(vi)	Running Hrs	Annual	Hrs							
b.2.4	Through Waste Heat Recovery									
(i)	WHR Capacity	Annual	MW							
(ii)	Annual Generation	Annual	Lakh kWh							
(iii)	WHR Running Hrs	Annual	Hrs							
b.2.5	Through Co-Generation (Extraction/Back Pressure)									
(i)	Grid Connected		Yes/No							
(ii)	Install Capacity	Annual	MW							
(iii)	Annual Gross Unit generation	Annual	Lakh kWh							



(iv)	Auxiliary Power Consumption	Annual	%							
(v)	Design Heat Rate	Annual	kcal/ kWh							
(vi)	Running Hrs	Annual	Hrs							
	Input Steam									
(vii)	Input Steam Enthalpy	Annual	kcal/kg							
(viii)	Input Steam Pressure	Annual	kg/cm ²							
(ix)	Input Steam Temperature	Annual	°C							
(x)	Input Steam Flow	Annual	Tonnes							
	Steam Extraction 1									
(xi)	Steam Pressure	Annual	kg/cm ²							
(xii)	Steam Temperature	Annual	°C							
(xiii)	Steam Enthalpy	Annual	kcal/kg							
(xiv)	Mass Flow	Annual	Tonnes							
	Steam Extraction 2									
(xv)	Steam Pressure	Annual	kg/cm ²							
(xvii)	Steam Temperature	Annual	°C							
(xviii)	Steam Enthalpy	Annual	kcal/kg							
(xix)	Mass Flow	Annual	Tonnes							
(xx)	Thermal energy used in process	[b2.5 (xiii) x b2.5 (xiv) + b2.5 (xviii) x b2.5 (xix)]/1000	Million kcal							
(xxi)	Thermal energy used in Power	[b2.5 (vii) x b2.5 (x)]/1000 -b2.5 (xx)	Million kcal							
(xxii)	% of thermal energy in Process	b2.5(xx) x1000/[b2.5 (vii) x b2.5 (x)]	Factor							
b.2.6	Through Co-Generation (Extraction Cum Condensing)									
(i)	Grid Connected		Yes/No							



(ii)	Install Capacity	Annual	MW							
(iii)	Annual Gross Unit generation	Annual	Lakh kWh							
(iv)	Auxiliary Power Consumption	Annual	%							
(v)	Design Heat Rate	Annual	kcal/ kWh							
(vi)	Running Hrs	Annual	Hrs							
	Input Steam									
(vii)	Input Steam Enthalpy	Annual	kcal/kg							
(viii)	Input Steam Pressure	Annual	kg/cm ²							
(ix)	Input Steam Temperature	Annual	°C							
(x)	Input Steam Flow	Annual	Tonnes							
	Steam Extraction 1									
(xi)	Steam Pressure	Annual	kg/cm ²							
(xii)	Steam Temperature	Annual	°C							
(xiii)	Steam Enthalpy	Annual	kcal/kg							
(xiv)	Mass Flow	Annual	Tonnes							
	Steam Extraction 2									
(xv)	Steam Pressure	Annual	kg/cm ²							
(xvii)	Steam Temperature	Annual	°C							
(xviii)	Steam Enthalpy	Annual	kcal/kg							
(xix)	Mass Flow	Annual	Tonnes							
(xx)	Thermal energy used in process	$\frac{[b2.6(xiii) \times b2.6(xiv) + b2.6(xviii) \times b2.6(xix)]}{1000}$	Million kcal							
(xxi)	Thermal energy used in Power	$\frac{[b2.6(vii) \times b2.6(x)]}{1000} - b2.6(xx)$	Million kcal							
(xxii)	% of thermal energy in Process	$\frac{b2.6(xx) \times 1000}{[b2.6(vii) \times b2.6(x)]}$	Factor							



(xxiii)	Total % of thermal energy in Process from Co-Gen	$\frac{[b.2.5 (xx) + b.2.6 (xx)]}{[b.2.6 (xx) + b.2.5 (xx)] + \{b.2.5 (xx) + b.2.6 (xx)\}}$	Factor							
b.3	Total Own Generation of Electricity	$B.2.1.(iii) + B.2.2.(iii) + B.2.3.(iii) + B.2.4.(ii) + B.2.5.(iii) + B.2.6.(iii)$	Lakh kWh							
b.4	Electricity Supplied to Grid/others	Annual	Lakh kWh							
b.5	Electricity Supplied to Colony/others	Annual	Lakh kWh							
b.6	Electricity Supplied to Grid/Colony/others	$B.4 + [\text{If } B.5 > B.1(xvi) \text{ then } (B.5 - B.1(xvi))]$	Lakh kWh							
b.7	Equivalent Thermal Energy supplied to grid/others	$B.6 * 2717 / 10$	Million kcal							
b.8	Total Electricity Consumed in Process & Auxiliaries	$\text{if } (b.5 > B.1.(xvi)) \text{ then } (B.3 - B.4) - (B.5 - B.1.(xvi)) \text{ otherwise } B.1.(xvii) - b.3 - b.4$	Lakh kWh							
C	Solid Fuel Consumption									
C.1	Coal (Indian)									
(i)	Landed Cost of fuel (Last purchase)	Basic Cost + Taxes + Freight	Rs/Tonne							
(ii)	Average Gross calorific value (As Fired Basis)	Annual	kcal/ kg							
(iii)	Average Total Moisture in coal (As received Basis)	Annual	%							



(iv)	Quantity purchased	Annual	Tonne								
(v)	Quantity used for power generation in CPP	Annual	Tonne								
(vi)	Quantity used for power generation (Co-Gen)	Annual	Tonne								
(vii)	Quantity used for process	Annual	Tonne								
(viii)	Total Quantity Consumed	(v)+(vi)+(vii)	Tonne								
(ix)	Thermal Energy Used in Power Generation (CPP)	(v)x(ii)/1000	Million kcal								
(x)	Thermal Energy Used in Power Generation (co-gen)	(vi)x(ii)/1000	Million kcal								
(xi)	Thermal Energy Used in Process	(vii)x(ii)/1000	Million kcal								
C.2	Pet coke/Carbon										
(i)	Landed Cost of fuel (Last purchase)	Basic Cost + Taxes + Freight	Rs/Tonne								
(ii)	Average Gross calorific value (As fired basis)	Annual	kcal/ kg								
(iii)	Average Total Moisture in coal (As received Basis)	Annual	%								
(iv)	Quantity purchased	Annual	Tonne								
(v)	Quantity used for power generation (CPP)	Annual	Tonne								
(vi)	Quantity used for power generation (Co-Gen)	Annual	Tonne								



(vii)	Quantity used for process	Annual	Tonne							
(viii)	Total Quantity Consumed	(v)+(vi)+(vii)	Tonne							
(ix)	Thermal Energy Used in Power Generation (CPP)	(ii)x(v)/1000	Million kcal							
(x)	Thermal Energy Used in Power Generation (co-gen)	(ii)x(vi)/1000	Million kcal							
(xi)	Thermal Energy Used in Process	(ii)x(vii)/1000	Million kcal							
C.3	Coal(Imported)									
(i)	Landed Cost of fuel (Last purchase)	Basic Cost + Taxes + Freight	Rs/Tonne							
(ii)	Average Gross calorific value (As fired Basis)		kcal/ kg							
(iii)	Average Total Moisture in coal (As received Basis)	Annual	%							
(iv)	Quantity purchased	Annual	Tonne							
(v)	Quantity used for power generation (CPP)	Annual	Tonne							
(vi)	Quantity used for power generation (Co-Gen)	Annual	Tonne							
(vii)	Quantity used for process	Annual	Tonne							
(viii)	Total Quantity Consumed	(v)+(vi)+(vii)	Tonne							
(ix)	Thermal Energy Used in Power Generation (CPP)	(ii)x(v)/1000	Million kcal							



(x)	Thermal Energy Used in Power Generation (co-gen)	(ii)x(vi)/1000	Million kcal							
(xi)	Thermal Energy Used in Process	(ii)x(vii)/1000	Million kcal							
C.4	Coal (lignite)									
(i)	Landed Cost of fuel (Last purchase)	Basic Cost + Taxes + Freight	Rs/Tonne							
(ii)	Average Gross calorific value (As fired Basis)	Annual	kcal/ kg							
(iii)	Average Total Moisture in coal (As received Basis)	Annual	%							
(iv)	Quantity purchased	Annual	Tonne							
(v)	Quantity used for power generation (CPP)	Annual	Tonne							
(vi)	Quantity used for power generation (Co-Gen)	Annual	Tonne							
(vii)	Quantity used for process	Annual	Tonne							
(viii)	Total Quantity Consumed	(v)+(vi)+(vii)	Tonne							
(ix)	Thermal Energy Used in Power Generation (CPP)	(ii)x (v)/1000	Million kcal							
(x)	Thermal Energy Used in Power Generation (co-gen)	(ii)x(vi)/1000	Million kcal							
(xi)	Thermal Energy Used in Process	(ii)x(vii)/1000	Million kcal							



C.5	Other Solid Fuels	Basic Cost + Taxes + Freight	Rs/Tonne							
(i)	Landed Cost of fuel (Last purchase)	Annual	kcal/ kg							
(ii)	Average Gross calorific value (As fired basis)	Annual	%							
(iii)	Average Total Moisture in coal (As received Basis)	Annual	Tonne							
(iv)	Quantity purchased	Annual	Tonne							
(v)	Quantity used for power generation (CPP)	Annual	Tonne							
(vi)	Quantity used for power generation (Co- Gen)	Annual	Tonne							
(vii)	Quantity used for process	Annual	Tonne							
(viii)	Total Quantity Consumed	(v)+(vi)+(vii)	Tonne							
(ix)	Thermal Energy Used in Power Generation (CPP)	(ii)x(v)/1000	Million kcal							
(x)	Thermal Energy Used in Power Generation (co-gen)	(ii)x(vi)/1000	Million kcal							
(xi)	Thermal Energy Used in Process	(vii)x(ii)/1000	Million kcal							
C.6	Bio mass or Other purchased Renewable solid fuels (pl. specify) bagasse, rice husk, etc.	Thermal Energy Input through Biomass not to be taken into account								
(i)	Landed Cost of fuel (Last purchase)	Basic Cost + Taxes + Freight	Rs/Tonne							

[illegible]



(v)	Quantity used for power generation (CPP)	Annual	Tonne							
(vi)	Quantity used for power generation (Co-Gen)	Annual	Tonne							
(vii)	Quantity used for process heating	Annual	Tonne							
(viii)	Total Quantity Consumed	(v)+(vi)+(vii)	Tonne							
(ix)	Thermal Energy Used in Power Generation (CPP)	(ii)x(v)/1000	Million kcal							
(x)	Thermal Energy Used in Power Generation (co-gen)	(ii)x(vi)/1000	Million kcal							
(xi)	Thermal Energy Used in Process	(vii)x(ii)/1000	Million kcal							
C.8	Thermal Energy Used in Power Generation (CPP)	C.1(ix) + C.2(ix) + C.3(ix) + C.4(ix) + C.5(ix) + C.6(ix) + C.7(ix)	Million kcal							
C.9	Thermal Energy Used in Power Generation (co-gen)	if, b.2.5 (i) or b.2.6 (i) is yes then C.1(x) + C.2(x) + C.3(x) + C.4(x) + C.5(x) + [C.6(x) x (1-b.2.6 (xxiii))] + [C.7(x) x (1-b.2.6 (xxiii))] otherwise C.1(x) + C.2(x) + C.3(x) + C.4(x) + C.5(x)	Million kcal							
C.10	Total Solid Energy Used in Process	C.1(xi) + C.2(xi) + C.3(xi) + C.4(xi) + C.5(xi)	Million kcal							

[illegible]



(ii)	Gross calorific value	Annual	kcal/ kg								
(iii)	Quantity purchased	Annual	Tonne								
(iv)	Quantity used for power generation (DG Set)	Annual	Tonne								
(v)	Quantity used for power generation (CPP)	Annual	Tonne								
(vi)	Quantity used for power generation (Co-Gen)	Annual	Tonne								
(vii)	Quantity used for process heating	Annual	Tonne								
(viii)	Total HSHS Consumption as fuel	(iv) + (v) + (vi) + (vii)	Tonne								
(ix)	Thermal Energy Used in Power Generation (DG Set)	$[(iv) \times (ii)] / 1000$	Million kcal								
(x)	Thermal Energy Used in Power Generation (CPP)	$[(v) \times (ii)] / 1000$	Million kcal								
(xi)	Thermal Energy Used in Power Generation (co-gen.)	$[(vi) \times (ii)] / 1000$	Million kcal								
(xii)	Thermal Energy Used in Process	$[(vii) \times (ii)] / 1000$	Million kcal								
D.4	High Speed Diesel (HSD)										
(i)	Landed Cost of fuel (Last purchase)	Basic Cost + Taxes + Freight	Rs/Tonne								
(ii)	Gross calorific value		kcal/ kg								
(iii)	Quantity purchased	Annual	kilolitre								
(iv)	Average Density	Annual	kg/Litre								



(v)	Quantity used for power generation (DG Set)	Annual	kilolitre							
(vi)	Quantity used for power generation (CPP)	Annual	kilolitre							
(vii)	Quantity used for power generation (Co-Gen)	Annual	kilolitre							
(viii)	Quantity used for material handling / Transportation (Raw material handling, Loco, etc.)	Annual	kilolitre							
(ix)	Quantity used for process heating	Annual	kilolitre							
(x)	Total HSD Consumption as fuel	$[(v) + (vi) + (vii) + (viii) + (ix)] \times (iv)$	Tonne							
(xi)	Thermal Energy Used in Power Generation (DG Set)	$[(v) \times (iv)] \times (ii) / 1000$	Million kcal							
(xii)	Thermal Energy Used in Power Generation (CPP)	$[(vi) \times (iv)] \times (ii) / 1000$	Million kcal							
(xiii)	Thermal Energy Used in Power Generation (Co-Gen)	$[(vii) \times (iv)] \times (ii) / 1000$	Million kcal							
(xiv)	Thermal Energy Used in Process	$[(viii) + (ix) \times (iv)] \times (ii) / 1000$	Million kcal							
D.5	Light Diesel Oil (LDO)									
(i)	Landed Cost of fuel (Last purchase)	Basic Cost + Taxes + Freight	Rs/Tonne							
(ii)	Gross calorific value		kcal/ kg							



(iii)	Quantity purchased	Annual	kilolitre							
(iv)	Average Density		kg/Litre							
(v)	Quantity used for power generation (DG Set)	Annual	kilolitre							
(vi)	Quantity used for power generation (CPP)	Annual	kilolitre							
(vii)	Quantity used for power generation (Co-Gen)	Annual	kilolitre							
(viii)	Quantity used for material handling / Transportation (Raw material handling, Loco, etc.)	Annual	kilolitre							
(ix)	Quantity used for process heating	Annual	kilolitre							
(x)	Total LDO Consumption as fuel	$\frac{[(v) + (vi) + (vii) + (viii) + (ix)] \times (iv)}{(iv)}$	Tonne							
(xi)	Thermal Energy Used in Power Generation (DG Set)	$\frac{[(v) \times (iv)]}{x(ii)/1000}$	Million kcal							
(xii)	Thermal Energy Used in Power Generation (CPP)	$\frac{[(vi) \times (iv)]}{x(ii)/1000}$	Million kcal							
(xiii)	Thermal Energy Used in Power Generation (Co-Gen)	$\frac{[(vii) \times (iv)]}{x(ii)/1000}$	Million kcal							
(xiv)	Thermal Energy Used in Process	$\frac{[(viii) + (ix) \times (iv)]}{x(ii)/1000}$	Million kcal							



D.6	Liquid Waste (pl. specify and refer CPCB guidelines, enclosed)	Thermal Energy Input through Liquid waste, mentioned in CPCB guidelines, not to be taken into account									
(i)	Landed Cost of fuel (Last purchase)	Basic Cost + Taxes + Freight	Rs/Tonne								
(ii)	Gross calorific value		kcal/ kg								
(iii)	Quantity purchased	Annual	kilolitre								
(iv)	Average Density		kg/Litre								
(v)	Quantity used for power generation (DG Set)	Annual	kilolitre								
(vi)	Quantity used for power generation (CPP)	Annual	kilolitre								
(vii)	Quantity used for power generation (Co-Gen)	Annual	kilolitre								
(viii)	Quantity used for process	Annual	kilolitre								
(ix)	Total Liquid waste Consumption as fuel	[(v) + (vi) + (vii) + (viii)] x (iv)	Tonne								
(x)	Thermal Energy Used in Power Generation (DG Set)	$\frac{[(v) \times (iv)]}{1000}$	Million kcal								
(xi)	Thermal Energy Used in Power Generation (CPP)	$\frac{[(vi) \times (iv)]}{1000}$	Million kcal								
(xii)	Thermal Energy Used in Power Generation (Co-Gen)	$\frac{[(vii) \times (iv)]}{1000}$	Million kcal								
(xiii)	Thermal Energy Used in Process	$\frac{[(ix) \times (iv)]}{1000}$	Million kcal								



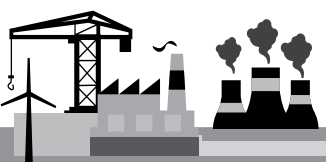
D.7	Total Liquid Energy Used in Power Generation (DG Set)	D.1.(x) + D.2.(ix) + D.3.(ix) + D.4.(xi) + D.5.(xi) + D.6.(x)	Million kcal						
D.8	Total Liquid Energy Used in Power Generation (CPP)	D.1.(xi) + D.2.(x) + D.3.(x) + D.4.(xii) + D.5.(xii) + D.6.(xi)	Million kcal						
D.9	Total Liquid Energy Used in Power Generation (Co-Gen)	D.1.(xii) + D.2.(xi) + D.3.(xi) + D.4.(xiii) + D.5.(xiii) + [D.6.(xii) x (1-b.2.6 (xxiii))]	Million kcal						
D.10	Total Liquid Energy Used in Process	D.1.(xiii) + D.2.(xii) + D.3.(xii) + D.4.(xiv) + D.5.(xiv)	Million kcal						
E	Gaseous Fuel								
E.1	Compressed Natural Gas (CNG/NG/PNG/LNG)								
(i)	Landed Cost of fuel (Last purchase)	Basic Cost + Taxes + Freight	Rs/SCM						
(ii)	Gross calorific value		kcal/SCM						
(iii)	Quantity purchased	Annual	Million SCM						
(iv)	Quantity used for power generation	Annual	Million SCM						
(v)	Quantity used for transportation, if any	Annual	Million SCM						
(vi)	Quantity used for process heating	Annual	Million SCM						



(vii)	Total CNG Consumption as fuel	(iv)+(v) + (vi)	Million SCM						
(viii)	Thermal Energy Used in Power Generation	(iv)x(i)	Million kcal						
(ix)	Thermal Energy Used in Process	((v)+(vi))x(i)	Million kcal						
E.2	Liquefied Petroleum Gas (LPG)								
(i)	Landed Cost of fuel (Last purchase)	Basic Cost + Taxes + Freight	Rs/kg						
(ii)	Gross calorific value		kcal/ kg						
(iii)	Quantity purchased	Annual	Million kg						
(iv)	Quantity used for power generation	Annual	Million kg						
(v)	Quantity used for process heating	Annual	Million kg						
(vi)	Total LPG Consumption as fuel	(iv) + (v)	Million kg						
(vii)	Thermal Energy Used in Power Generation	(iv)x(ii)	Million kcal						
(viii)	Thermal Energy Used in Process	(v)x(ii)	Million kcal						
E.3	Total Gaseous Energy Used in Power Generation	E.1.(viii) + E.2.(vii)	Million kcal						
E.4	Total Gaseous Energy Used in Process	E.1.(ixi) + E.2.(viii)	Million kcal						
F.5	Steam Import/Export								
F.5.1	Steam Import								
F.5.1.1	LP Steam Import								
(i)	Landed Cost of steam (Last purchase)	Basic Cost + Taxes + Freight	Rs/Tonne						



(ii)	LP Steam Energy	Annual	kcal/kg							
(iii)	LP Steam Quantity purchased	Annual	Tonnes							
(iv)	Average Temperature	Annual	°C							
(v)	Average Pressure	Annual	bar							
(vi)	Thermal Energy Imported for LP Steam	(ii)×(iii)/1000	Million kcal							
F.5.1.2	HP Steam Import									
(i)	Landed Cost of steam (Last purchase)	Basic Cost + Taxes + Freight	Rs/Tonne							
(ii)	HP Steam Energy	Annual	kcal/kg							
(iii)	HP Steam Quantity purchased	Annual	Tonnes							
(iv)	Average Temperature	Annual	°C							
(v)	Average Pressure	Annual	bar							
(vi)	Thermal Energy Imported for HP Steam	(ii)×(iii)/1000	Million kcal							
F.5.1.3	Thermal Energy Imported for LP & HP Steam	K.8.1.1.(vi) + K.8.1.2.(vi)	Million kcal							
F.5.2.1	LP Steam Export									
(i)	Landed Cost of steam (Last purchase)	Basic Cost + Taxes + Freight	Rs/Tonne							
(ii)	LP Steam Enthalpy	Annual	kcal/kg							
(iii)	LP Steam Quantity purchased	Annual	Tonnes							
(iv)	Average Temperature	Annual	°C							
(v)	Average Pressure	Annual	bar							
(vi)	Thermal Energy Exported for LP Steam	(ii)×(iii)/1000	Million kcal							
F.5.2.2	HP Steam Export									
(i)	Landed Cost of steam (Last purchase)	Basic Cost + Taxes + Freight	Rs/Tonne							



(ii)	HP Steam Enthalpy	Annual	kcal/kg							
(iii)	HP Steam Quantity purchased	Annual	Tonnes							
(iv)	Average Temperature	Annual	°C							
(v)	Average Pressure	Annual	bar							
(vi)	Thermal Energy Exported for HP Steam	(ii) x (iii) / 1000	Million kcal							
F.5.2.3	Thermal Energy Exported for LP and HP Steam	F.5.2.2.(vi) + F.5.2.1.(vi)	Million kcal							
F.5.2.4	Weighted Average Boiler Efficiency (Boiler 1-10)		%							
F.5.2.5	Total Thermal Energy Exported for Steam	(F.5.2.3 / F.5.2.4) x 100	Million kcal							
F.5.3	Total Thermal Energy for Steam (Import-Export)	F.%.1.3-F.5.2.5	Million kcal							
G	Total Thermal Energy									
G1	Total Thermal Energy Used in Power Generation	C.8 + C.9 + D.7 + D.8 + D.9 + E.3	Million kcal							
G2	Total Thermal Energy Used in Process	C.8 + D.9 + E.4	Million kcal							
G3	Total Thermal Energy Input through all Fuels	G.1 + G.2 + F.5.3	Million kcal							
H	Gross Heat Rate									
H1	Gross Heat Rate of DG Set	D.6 (x) x 10 / B.2.1.(ii)	kcal/kWh							
H2	Gross Heat Rate of CPP (Steam Turbine)	Heat rate with Fuel	kcal/kWh							
H3	Gross Heat Rate of CPP (Gas Turbine)	E.3 / B.2.3.(iii)	kcal/kWh							



H4	Gross Heat Rate of Co-Gen (Extraction cum condensing)	Heat Rate with enthalpy	kcal/kWh						
H5	Gross Heat Rate of Co-Gen(Extraction/ Backpressure)	Heat Rate with enthalpy	kcal/kWh						
H6	Weighted Heat Rate	Weighted Heat Rate with Generatiuon	kcal/kWh						
I	Coal Analysis in Co-Gen (As Fired Basis)								
i	Gross Calorific Value	Annual	kcal/kg						
ii	Ash	Annual	%						
iii	Hydrogen	Annual	%						
iv	Moisture	Annual	%						
J	Bauxite Quality								
i	Total Bauxite Consumed	Annual	Tonne						
ii	Type of Bauxite	Annual	Type						
iii	Total Al_2O_3 / SiO_2 Ratio	Annual	Ratio						
iv	Bauxite Total Available Alumina (TAA)	Annual	%						
v	Bauxite Monohydrate Alumina (MHA)	Annual	%						
vi	Bauxite Trihydrate Alumina (THA)	Annual	%						
vii	Bauxite Silica	Annual	%						
viii	Bauxite Moisture	Annual	%						
ix	Overall Recovery	Annual	%						
x	Wash Water	Annual	t/t						



xi	Steam Economy	Annual	t/t							
xii	Fe in Bauxite	Annual	%							
xiii	Fe in Mud	Annual	%							
xiv	Actual Steam Enthalpy	Annual	kcal/kg							
xv	Boiler Efficiency	Annual	%							
K	Miscellaneous Data ^s									
K.1	Additional Equipment installation after baseline year due to Environmental Concern									
(i)	Additional Electrical Energy Consumed	Annual	Lakh kWh							
(ii)	Additional Thermal Energy Consumed	Annual	Million kcal							
K.2	Biomass/ Alternate Fuel availability (as per Sr. No C.5/C.6/D.6)									
(i)	Biomass replacement with Fossil fuel due to Biomass un-availability (used in the process)	Annual	Tonne							
(ii)	Alternate Solid Fuel replacement with Fossil fuel due to Alternate Solid Fuel un-availability (used in the process)	Annual	Tonne							



(iii)	Alternate Liquid Fuel replacement with Fossil fuel due to Alternate Liquid Fuel un-availability (used in the process)	Annual	Tonne								
K.3	Project Activities (Construction Phase)										
(i)	Electrical Energy Consumed due to commissioning of Equipment	Annual	Lakh kWh								
(ii)	Thermal Energy Consumed due to commissioning of Equipment	Annual	Million kcal								
K.4	New Line/Unit Commissioning										
(i)	Electrical Energy Consumed due to commissioning of New process Line/Unit till it attains 70% of Capacity Utilization	Annual	Lakh kWh								
(ii)	Thermal Energy Consumed due to commissioning of New Process Line/Unit till it attains 70% of Capacity Utilization	Annual	Million kcal								
(iii)	Calcined Alumina Production till new line attains 70% of Capacity utilization (Refinery)	Annual	Tonne								



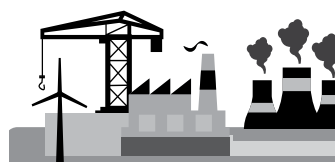
(iv)	Molten Aluminum Production till new line attains 70% of Capacity utilization (Smelter & Integrated)	Annual	Tonne						
(v)	Date of Commissioning (70% Capacity Utilization)	Date							
(vi)	Electrical Energy Consumed from external source due to commissioning of New Line/Unit till it attains 70% of Capacity Utilization in Power generation	Annual	Lakh kWh						
(vii)	Thermal Energy Consumed due to commissioning of New Line/Unit till it attains 70% of Capacity Utilization in Power generation	Annual	Million kcal						
(viii)	Net Electricity Generation till new line/unit attains 70% Capacity Utilization	Annual	Lakh kWh						
(ix)	Steam Generation From Co-Gen till new line/Unit attains 70% of Capacity Utilization	Annual	Tonne						
(x)	Date of Commissioning (70% Capacity Utilization)	Date							



K.5	Unforeseen Circumstances											
(i)	Electrical Energy to be Normalized	Annual	Lakh kWh									
(ii)	Thermal Energy to be Normalized	Annual	Million kWh									
\$ Authentic documents in support of claim in Thermal and Electrical Energy is required												
L	Documentation for Normalization											
(i)	Bauxite Quality- Document Available for Normalization		Yes/ No									
(ii)	Smelter Capacity Utilization-Document Available for Normalization		Yes/ No									
(iii)	Fuel Quality in CPP & Co-Gen -Document Available for Normalization		Yes/ No									
(iv)	CPP PLF- Document Available for Normalization		Yes/ No									
(v)	Power Mix-Document Available for Normalization		Yes/ No									
(vi)	Product Mix- Document Available for Normalization		Yes/ No									
(vii)	Carbon Anode Production- Document Available for Normalization		Yes/ No									
(viii)	Other Factors - Document Available for Normalization		Yes/ No									



M	Energy Saving and Investment	Annual	Million Rs						
(i)	Investment made for achieving target	Annual	Million Rs						
(ii)	Thermal Energy Saving during the year								
a	Solid Fuel								
a.1	Coal	Annual	Million kcal						
a.2	Lignite	Annual	Million kcal						
a.3	Petro Coke	Annual	Million kcal						
a.4	Biomass/Waste	Annual	Million kcal						
b	Liquid Fuel (FO/HSD/LDO/LSHS/HSLS)	Annual	Million kcal						
c	Gaseous Fuel	Annual	Million kcal						
(iii)	Electrical energy Saving during the year	Annual	Lakh kWh						
N	Process Flow Diagram Attached	Yes/No							



Form- Sa₁ Captive Power Plant Details

Name of the Unit

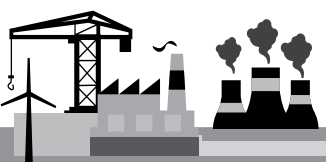
1. OEM Curve / HBD data

1.a	Units	Design Capacity	As Provided by Original Equipment Manufacturer (OEM)			Curve Equation / (R2)		Cons - tant 1 Cons - tant 2 Cons - tant 3			Load Vs Heat Rate or HBD Curve (at 100% Load)	Source of Data	Remarks
			Boiler Efficiency	Turbine Heat Rate	Unit Heat Rate *	OEM Curve OR HBD data curve	R2						
		MW	%	kcal/ kWh	kcal/ kWh	$y=ax^2+bx+c$		a	b	c	kcal/kWh		
i	Unit-1												
ii	Unit-2												
iii.	Unit-3												
iv.	Unit-4												
v.	Unit-5												
vi.	Unit-6												
vii.	Unit-7												
viii.	Unit-8												
ix.	Unit-9												
x.	Unit-10												
1.b	Station Design Data Details ***												

*** Station Design Heat Rate = [(DGHR 1 x Capacity 1 + DGHR 2 x Capacity2 + -----) / (Total Capacity of Station)]

** To be indicated only if OEM certified design or PG Test report is available and the same can be produced as documentary proof, whenever required. If gas/liquid fuel is used, the Design/PG value for gas/liquid fuel may be given separately.

* Unit Heat Rate (kcal/kWh) = [Turbine Heat Rate (kcal/ kWh) / Boiler Efficiency (%)]



2. Unit wise Operating Data Details

2.a	Units	Baseline Year (Average of Year 1 to Year 3)				Assessment/Current/Target Year				Source of Data
		Operating Load	ULF	Gross Generation	Unit Gross Heat Rate #	Operating Load	ULF	Gross Generation	Unit Gross Heat Rate #	
		MW	%	Lakh Units	kcal/kWh	MW	%	Lakh Units	kcal/kWh	
i	Unit-1									
ii	Unit-2									
iii.	Unit-3									
iv.	Unit-4									
v	Unit-5									
vi	Unit-6									
vii	Unit-7									
viii	Unit-8									
ix	Unit-9									
x	Unit-10									
2.b	Station Operating Data Details ##									
2.c	Station Auxiliary Power Consumption % $\# \text{ Unit Heat Rate (kcal/kWh)} = [\text{Turbine Heat Rate (kcal/kWh)} / \text{Boiler Efficiency (\%)}]$ $\# \text{ Station Operating Gross Heat Rate} = [(\text{OGHR 1} \times \text{Generation 1} + \text{OGHR 2} \times \text{Generation 2} + \text{-----}) / (\text{Total Generation of Station})]$									